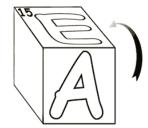
Box 15



 Note that only the first side of every new cube has a number and a letter. Then glue the letter E on this side.



 Turn the cube once, over and away from you, and glue on the letter U in the empty square facing.



 Next, turn the cube once, over and away from you, and glue the letter A in the empty square facing.



Next glue the letter R on one side as shown above.

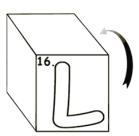


 Turn the cube once, over and away from you, and glue on the letter J in the empty square facing.



 Next glue the letter P on the last blank side as shown above.

Box 16



 Note that only the first side of every new cube has a number and a letter.
Then glue the letter
L on this side.



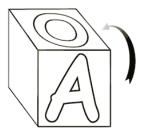
 Turn the cube once, over and away from you, and glue on the letter I in the empty square facing.



 Next, turn the cube once, over and away from you, and glue the letter O in the empty square facing.



5. Next glue the letter **E** on one side as shown above.



 Turn the cube once, over and away from you, and glue on the letter A in the empty square facing.



Next glue the letter S
 on the last blank side
 as shown above.